FLOAT & BOARD TANK LEVEL GAUGE



Bulletin No. 40C Effective: July. 2011 Supersedes: Dec 2009

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ISO-9001: 2008 CERTIFIED COMPANY

INTRODUCTION

It is an accurate, reliable & trouble free float operated technique used in large non- pressurized storage tanks

CONSTRUCTION & OPERATION

Guided Direct Indication: It consists of a float connected to a pointer through a rope via a set of pulleys. The pointer glides over a calibrated gauge board, positioned parallel to the tank. The float accurately follows liquid level variations in vertical direction. The horizontal float movement is restricted by two guide wires firmly anchored to tank bottom. As such, the pointer is in 'TOP POSITION' when tank is 'EMPTY' and in 'BOTTOM POSITION' when 'FULL'.

Applications: Liquid storage tanks having moderate turbulence and variable tank heights.

SPECIFICATIONS:

Measuring Range : 7.5 mtrs with Ø 200mm float

15mtrs with Ø 350mm float

(For above 15 mtrs contact factory)

Float : SS304 x Ø200mm & Ø300mm

: SS316 x Ø200mm & Ø300mm

Calibrated Gauge Board : 65mm wide acrylic sheet with graduations & numerical

Least Count : 5mm

Max Temperature : 150°C

Max Pressure : ATM

Float Wire Rope : SS316 / SS304 Guide Wire Rope : SS316 / SS304

Installation : Ground level tank / overhead tank

Local Indication

Pointer : Powder coated Red MS pointer with Bearing to provide super smooth

movement along gauge board, Pointer Tip indicates 'Level'

Pulley Assemblies (2 Nos) : SS304 pulley with PTFE bush & SS shaft housed in Aluminum enclosure

Protection Conduit

Horizontal Limb : GI pipe 25NB x 1000mm (adjustable)

Vertical Limb : GI pipe 25NB x 500mm

Spring Tensioner Assy's : Cadmium Plated Steel Spring housed in CI enclosure

Process Connections : 1" x 150 # RF Flange, others optional

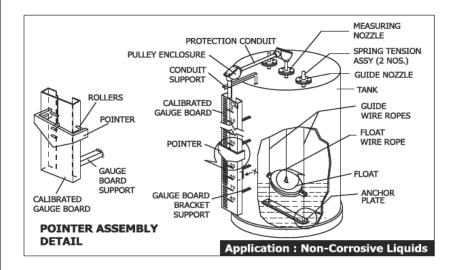
Anchor Plate : SS304/SS316 plate
Gauge Board Brackets : Powder coated MS
Wire Fasteners : SS304 / SS316

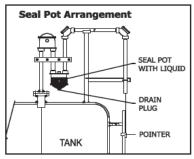
Special Features

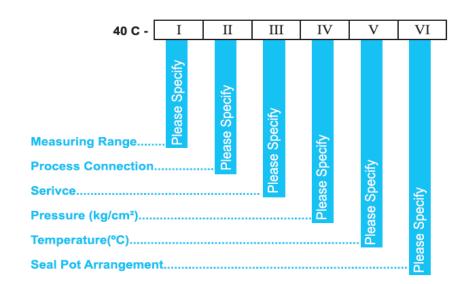
Seal Pot : For Tanks with vapor pressure upto 600mm WC or corrosive fumes

INSTALLATION

Ensure that float is kept away from liquid feed pipe as well as heavy suction to protect float from damage and turbulence resulting in faulty indication.







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