

# PNEUMATIC TEMPERATURE INDICATING CONTROLLERS

SERIES 200-1

Bulletin No. 200-1 C

Effective Nov. 2010

#### ISO-9001 : 2008 CERTIFIED COMPANY

## **TEMPERATURE INDICATING CONTROLLER MODEL - 200-1T**

#### APPLICATION

Automat Temperature Indicating Controller indicate and control a process variable by converting its temperature change into mechanical displacement of a bellows through change in expansion of liquid-fill by temperature or change in gas-fill pressure by temperature.

The controllers are available either in the local type to set the set-point value with the knob on the instrument or in the remote type to set the set-point value with a pneumatic set-point signal.



#### **FEATURES**

1. A wide variety of measuring elements and control mechanisms are available to meet various applications.

2. A pneumatic circuit board and a heat - resistant weatherproof sturdy case are used, thereby greatly improving durability and reliability.

3. The pneumatic circuit board system allows to readily add or eliminate control mechanisms and units, thereby enhancing the system modification and expansion flexibility.

4. Interchangeable parts are used to the maximum practicable extent, thereby the number of parts to be kept in stock.

5. A bellows type pressure receiving element, which provides a larger torque and a higher resistance against vibration, is employed.

6. A compensation mechanisms for ambient temperature change is incorporated.



## **TECHNICAL SPECIFICATION**

ITEM	SPECIFICATIONS						
	Special Range : (deg. C)			Special Range (see note): (deg. C)			
	Span	Range		Span		Range	
	50	0 to 50, 50 to 100		50	-20 to 30, 20 t	o 70	
	100	-50 to 50, 0 to 100, 100	to 200	60	-10 to 50		
Measuring Range	150	-50 to 65, 0 to 150		80	-15 to 65, 0 to 80		
	200	200 0 to 200, 100 to 300		100	50 to 150		
	300	0 to 300, 100 to 400 (*	)	120	-20 to 100, 0	to 120	
	400	0 to 400 (*)		150	50 to 200		
	500	0 to 500 (*)		200	-50 to 150, 50		
	Note) * Gas-fill type (nitrogen)			250	-50 to 200, 0	to 250	
	Others Liquid-fill type (kerosene)			300	-50 to 250		
	Note) * Gas-fill type (nitrogen)					trogen)	
	Others Liquid-fill type (kerosene)						
Measuring Range	Maximum temperature plus 20% of span.						
	Bulb : SS 304 Armored tube: SS 304						
Material	Capillary tube : SS 304 Pressure element : Phosphor bronze bellows						
Capillary tube length	5 m standard (6-9 m available in 1 m increments and 12 to 30 m in 2 m increments)						
Indicating capacity	+/- 1% FS						
Repeatability	Within 0.3% FS						
Dead band	Within 0.2% FS						
Angle	44 degrees						
Scale length	150 mm						
Pointer	Process variable : Red, Set point Value : Green						
Output indicator	Scale range: 0 to 2 kg/cm2, Indicator accuracy: +/- 3% FS						
Local setting	Internal or External setting by setting knob						
Remote setting	Pneumatic pressure setting of 0.2 to 1.0 kgf/cm2						
Setting range	0 to 100% FS						
Control action	P+Manual reset, PI, PID, PD+Manual reset, PI+Batch, On-Off, Differential gap,						
Proportional band (P)	P+External reset, PD+External reset 5-500%						
Integral (I)	0.05 to 30 min						
Derivative (D)	0.05 to 30 min						
Differential gap	1 to 100% FS, adjustable						
Batch setting pressure	0.6 to 1.1 kgf/cm2, adjustable						
External reset pressure	0.2 to 1.0 kgf/cm2						
Manual reset	0 to 100% FS, adjustable (by pneumatic pressure setting)						
Output	0.2 to 1.0 kgf/cm2, or Corresponding to supply air pressure (on-off, differential gap)						
Minimum load	I.D. 4 mm x 3 m 20 cm3						
Supply air pressure	1.D. 4 mm x 3 m 20 cm3 1.4 +/- 0.14 kgf/cm2						
Supply an pressure	· · · · · · · · · · · · · · · · · · ·	<u> </u>	L/min				
Air consumption (50% output balanced)	Indicating trans Indicating contr Indicating trans Manual control	roller : 4 mitting controller : 8	L/min L/min L/min L/min				
Saturated air supply capacity	Transmitter out Controller outp Manual control	ut :40	0 L/min 0 L/min 0 L/min				
Air connection	1/4 NPT inter	nal thread					
Ambient temperature	-30 to 80 deg.	С					
Relative humidity	10 to 90% RH						
Enclosure		Aluminum die-cast, IP 55					
Mouting	Panel, wall or 2" pipe mounting						
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