

- For continuous non-contact level measurement
- Suited to level measurement of various liquid and bulk-solid materials
- Outstanding contrast OLED display
- Easy adjustment without measured material
- Quick view measured values on the display
- Xi version for usage in explosive areas
- Current output (4 ... 20 mA) with HART communication protocol



The **VALM ultrasonic level meters** are compact measurement devices including an electroacoustics converter, central processor unit and display module. Using the electroacoustics converter, the level meters transmit the sequence of ultrasonic pulses that spread towards the surface level. The converter recuperates reflected acoustic waves that are subsequently processed in the electronic module. The intelligent evaluation block filters out interfering signals, compares the cleaned received signal with the false reflection map (e.g. from mixers, ladders, reinforcement etc.) and selects a suitable reflection (echo). Based on the period during which the individual pulses spread towards the surface level and back and based on the measured temperature in the tank, the instant distance to the surface level is calculated. According to the level height, the level meter output is set and the measured value is displayed on the display.

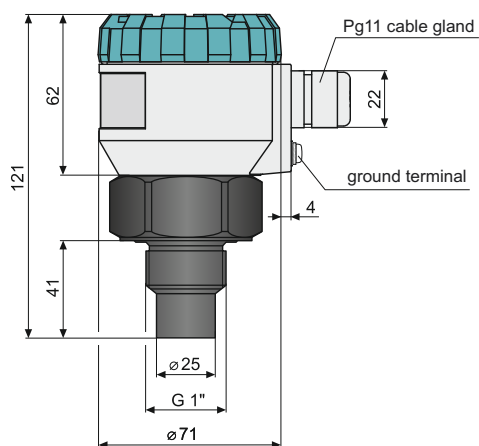
The level meters are suited to level measurement of various liquid materials, sewerage waters, mash and paste materials, suspensions in closed or open vessels, sumps, reservoirs and open channels. In case the level of bulk-solid materials is measured, the measurement range is reduced. We recommend to consult the use with the manufacturer.

FEATURES OF VARIANTS

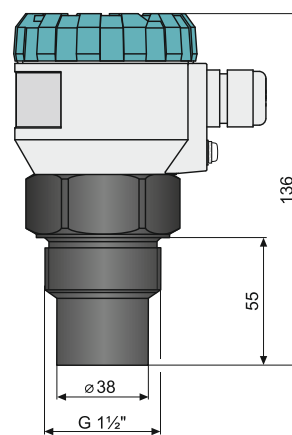
- **VALM-70_-02-I** **Measuring range from 0.15 m to 2 m**, plastic PVDF transmitter, mechanical connection with thread G 1".
- **VALM-70_-06-I** **Measuring range from 0.25 m to 6 m**, plastic PVDF transmitter, mechanical connection with thread G 1 ½".
- **VALM-70_-10-I** **Measuring range from 0.4 m to 10**, plastic PVDF transmitter, mechanical connection with HDPE polyethylene flange (version "N") or aluminium alloy flange (version "Xi").
- **VALM-70_-20-I** **Measuring range from 0.5 m to 20 m**, plastic PVDF transmitter, mechanical connection with aluminium alloy flange.

DIMENSIONAL DRAWINGS

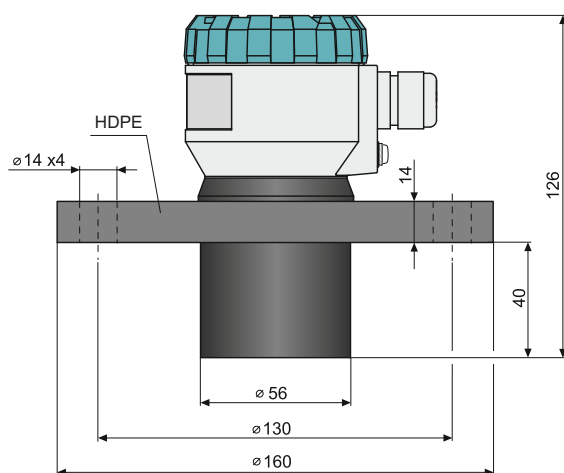
VALM-70_-02-I



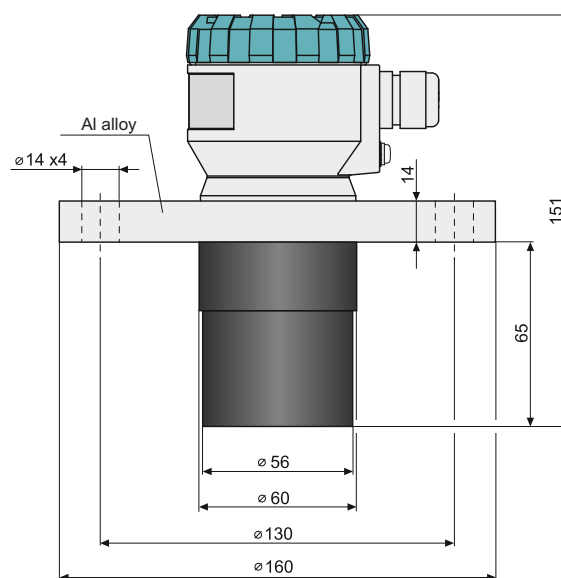
VALM-70_-06-I



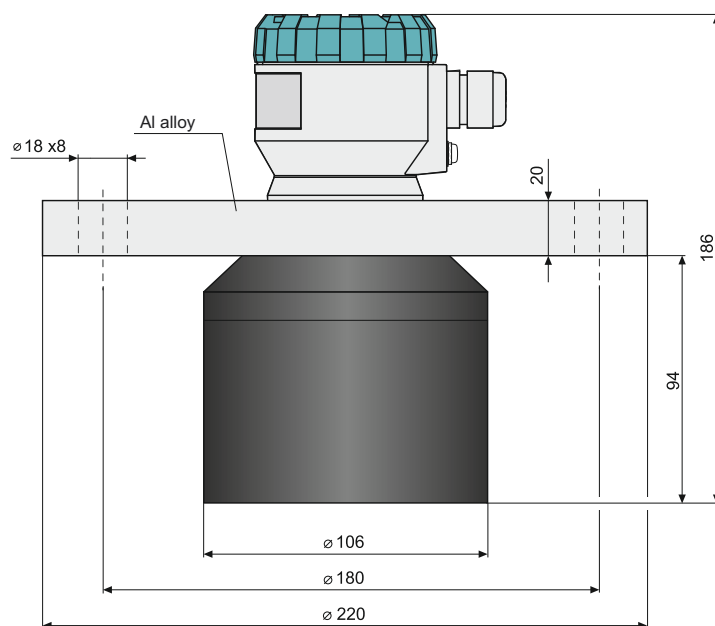
VALM-70N-10-I



VALM-70Xi-10-I



VALM-70_-20-I



TECHNICAL SPECIFICATIONS

Measuring range ¹⁾	VALM-70_-02-I	0.2 ... 2 m
	VALM-70_-06-I	0.25 ... 6 m
	VALM-70_-10-I	0.4 ... 10 m
	VALM-70_-20-I	0.5 ... 20 m
Supply voltage	VALM-70N-_-I	18 ... 36 V DC
	VALM-70Xi-_-I	18 ... 30 V DC
Output		4 ... 20 mA (limit value 3.9 ... 20.5 mA), HART
Resolution		< 1 mm
Accuracy (within the total range)		0,15%
Temperature error		max. 0.04% / K
Beamwidth (-3 dB)	VALM-70_-02; 10-I	10°
	VALM-70_-06-I	14°
	VALM-70_-20-I	12°
Ambient temperature range	VALM-70_-02; 06-I	-30 ... +70°C
	VALM-70_-10; 20-I	-30 ... +60°C
Short-time temperature stress resistance		+90°C / 1 hour
Max. operation overpressure (on transmission surface)		0.1 MPa
Sensitivity		3 steps (low – medium – high)
Damping		0 ... 99 sec.
Measuring period		1 ... 4 sec.
Delay between supply power rise time and first measurement		30 sec.
Additional technical data ²⁾ (only for variant Xi) – Max. internal values		U _i =30V DC; I _i =132mA; P _i =0.99W; C _i =370nF; L _i =0.9mH
Failure indication (echo loss, level in dead zone, internal failure)		Adjustable in modes: 3.75 mA ; 22 mA ; last measured value
Protection class		IP67
Mechanical connection	VALM-70_-02-I	screwing with thread G 1"
	VALM-70_-06-I	screwing with thread G 1½"
	VALM-70N-10-I	HDPE f ange
	VALM-70Xi-10-I	aluminium alloy f ange
	VALM-70_-20-I	aluminium alloy f ange
Recommended cable		PVC 2 x 0.75 mm ² (3 x 0.5 mm ²)
Current output load resistance (U = 24 V DC)		R _{max} = 270 Ω ³⁾
Weight	VALM-70_-02-I	0.3 kg
	VALM-70_-06-I	0.4 kg
	VALM-70N-10-I	0.7 kg
	VALM-70Xi-10-I	1.2 kg
	VALM-70_-20-I	3.1 kg

¹⁾ In case the level of bulk-solid materials is measured, the measurement range is reduced.

²⁾ Allowed temp. range in the zone 0: -20°C ... +60°C, Allowed press. range in the zone 0: 80 ... 110 kPa.

³⁾ Including 250R resistor in case of HART connection.

AREA CLASSIFICATION

VALM-70N-_-I	Performance for non-explosive areas
VALM-70Xi-02-I VALM-70Xi-06-I	Explosive proof – suitable for explosive areas (combustible gases or vapours)
VALM-70Xi-10-I	Explosive proof – suitable for explosive areas (combustible gases or vapours)
VALM-70Xi-20-I	Explosive proof – suitable for explosive areas (combustible gases or vapours)



... the level & gas people

INSTALLATION

Level meter is installed into the upper lid of the tank (vessel), using a fixing nut or a flange.

If installed in an open channel (sumps, reservoirs, etc.), install the level meter as close as you can to the maximum level expected.

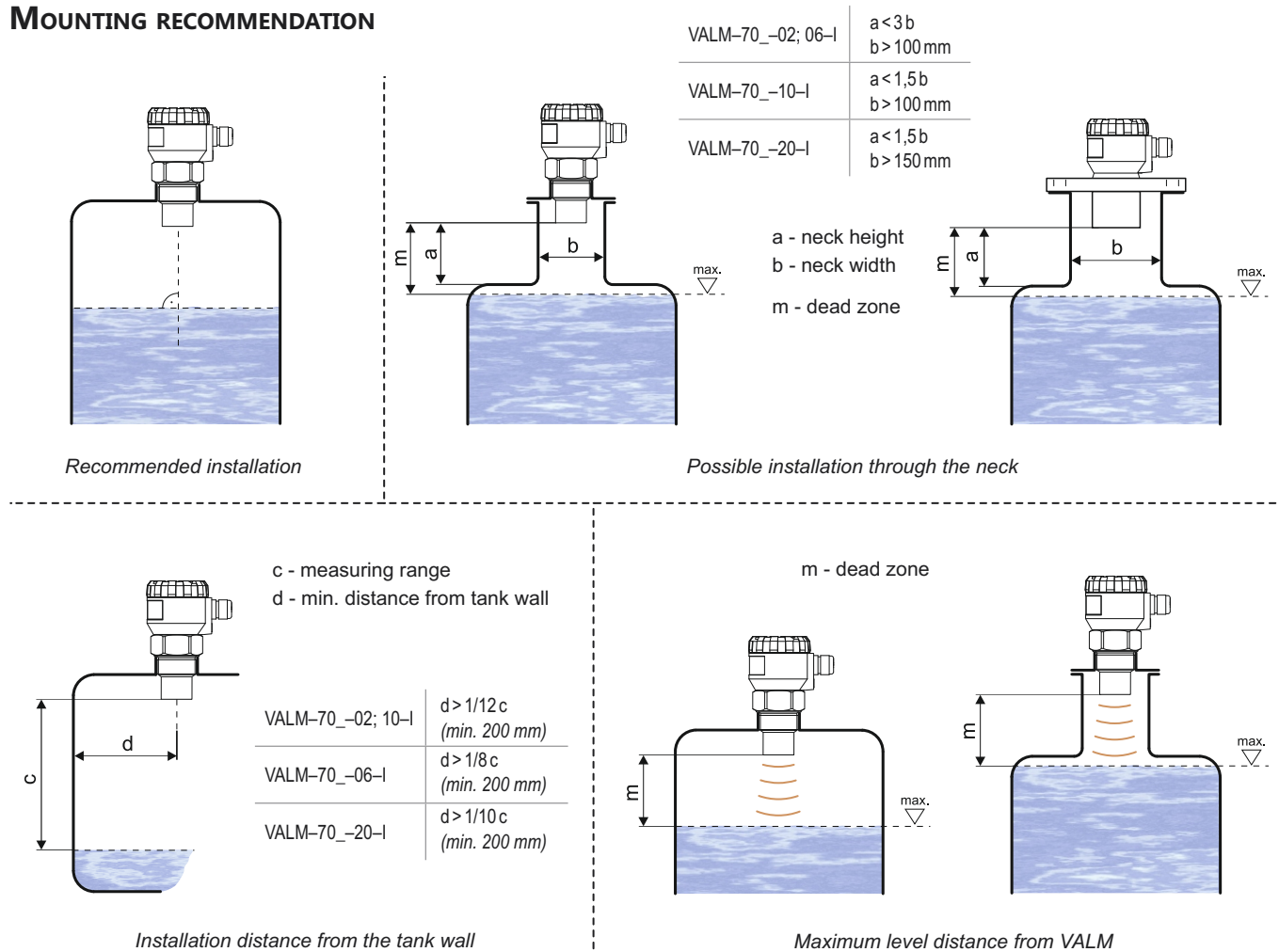
The front of the level meter must be vertically to the measured level.

Foam on the level absorbs the acoustic wave reflection which might cause malfunction of the level meter. If possible select the location where the foaming is as low as possible.

Protect the level meter against direct sunlight.

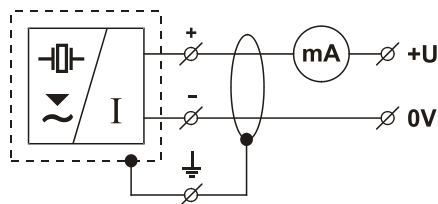
In the case of uncertainty we recommend to consult the application with the producer.

MOUNTING RECOMMENDATION

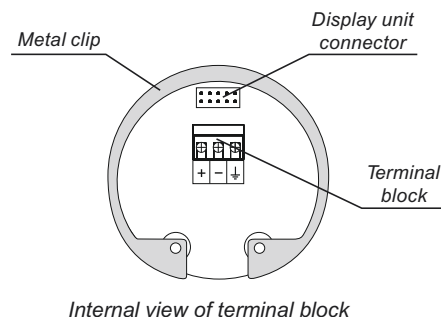


ELECTRICAL CONNECTION

The ultrasonic level meter is designed to be connected to supply unit or to controller through a cable with the outer diameter of $6 \pm 8 \text{ mm}$ (recommended cross-section of cores $0.5-0.75 \text{ mm}^2$) by means of bolted clips placed under display module. Connect the plus pole (+U) to the terminal "+", the minus pole to 0V to the terminal "-" and the shielding to the terminal "⏏" (only for shielded cables).



Connection diagram of the level meter



Internal view of terminal block



... the level & gas people

With regard to possible occurrence of electrostatic charge on non-conductive parts of the level meter for explosive areas (Xi version) must be **grounded** with ground terminal!

The power supply can be a stabilized voltage supply unit of $18 \div 36V$ DC (30V DC for Xi version) that is included in evaluation or display unit.

In case of strong electromagnetic interference (EMI), parallel supply cable with power lines, or when the cable length exceeds 30m, we recommend you to use a **shielded cable**.

Always **disconnect** the supply voltage before connecting the level meter!

LEVEL METER SETTING

Set the level meter using 3 buttons placed on the display module. All settings are accessible in the VALM-70 set-up mode access. For detailed information please read at the instructions manual.

button

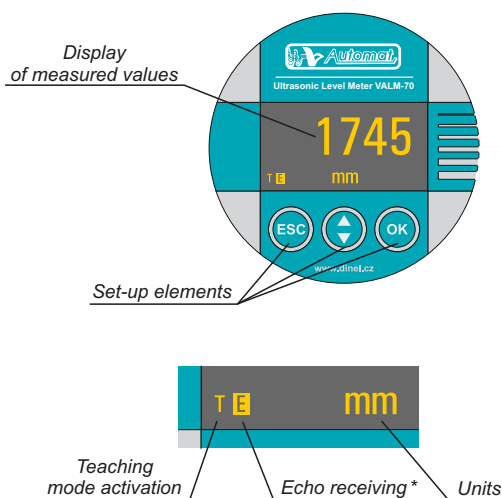
- Set-up mode access
- Confirmation of selected item in the menu
- Saving of set-up data

button

- Move in the menu
- Change of values

button

- Cancelling of carried out changes
- Shift one level up

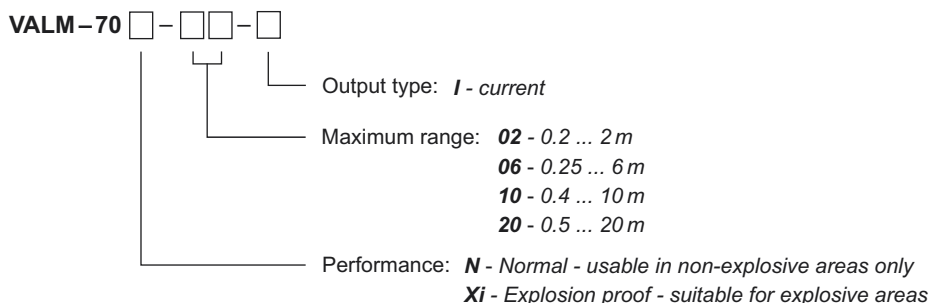


* Slow flashing while the reflected signal (echo) is received from the measured level.

RANGE OF APPLICATIONS

For continuous non-contact level measurement of liquids (water solutions, sewerage water, etc.), mash and paste materials (sediments, sticks, resins etc.) in closed or open vessels, sumps, reservoirs and open channels. In case the level of bulk-solid materials is measured, the measurement range is reduced. We recommend to consult the use with the manufacturer.

ORDER CODE



CORRECT SPECIFICATION EXAMPLES

VALM-70N-02-I
 VALM-70Xi-06-I

VALM-70N-10-I
 VALM-70Xi-20-I



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ACCESSORIES

Standard - Included in the price of the level meter

- 1x Seal (only for VALM-70_-02-I, 06-I)

Optional - for extra charges

- Stainless fixing nut UM-G1" (for VALM-70_-02-I)
 - Stainless fixing nut UM-G1 ½" (for VALM-70_-06-I)
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